

Wash Instructions

Product: Underpads with PVC Barriers and most Cotton or
 Cotton/Poly Blend Textile Items

Operation	Time - Min	Temp.° F	Level	Supplies	Comments
Flush	3	100	High	none	Start here for very heavy soil load
Flush	2	100	High	none	Start here for heavy soil load
Flush	2	100	High	none	
Break/Suds	4-6	140- 160	Low	detergent (#2)	Optional - depending on soil load
Suds	6-8	140- 160	Low	detergent	Start here for medium soil load
Rinse	2	140- 160	High	none	Optional, max. bleaching efficiency
Bleach	8	140- 160	Low	Bleach/Enzyme/Disinfectant/Oxy genated bleach	75ppm - 125ppm chlorine (if using chlorine bleach)
Rinse	3	150	High	none	
Rinse	3	135	High	none	
Rinse (sour)	3	115	High	(Sour may be used in this rinse)	
Final Rinse	5	90-100	Low	none	Final pH should be 5.5-6.5
Extract	2-4	140- 160		none	
Drying	20 +/-	160		none	5 minute cool down

IMPORTANT SUGGESTIONS:

- 1) Do not use excessive bleach or soak in concentrated bleach.
- 2) All additives must be completely dissolved and dispensed in the water before coming in contact with the underpad.
- 3) Do not use fabric softener as this will have a negative impact on absorbency, especially on products with a polyester face.
- 4) Steam should not be used direct to the wash wheel.
- 5) Do not extract in a separate extractor. The forces can create holes in the moisture barrier.
- 6) Excessive temperature on a continual basis will reduce the life expectancy of the product.
- 7) For best results, do not wash or dry mixed loads. Wash all underpads separately. Load to 80% capacity, less for heavy soil.
- 8) Flush and rinse pads at high water levels.
- 9) Do not over dry as extended drying can cause barrier to lose suppleness and become stiff.
- 10) If water conditions dictate, sour may be used in rinse. If sour is used, extend the bath time. Sour will help counteract yellowing and bring the final pH of the linens to the proper level to prevent fabric hardness and skin irritation.